

DM

TYPE

鑽頭研磨機

FAST DRILL RE-SHARPENING

DM-213



DM-213專利號碼

ZL 200520111362.4

M 279443

Nr 202008009443.7



更換鑽石砂輪步驟

Procedures for changing the grinding wheel

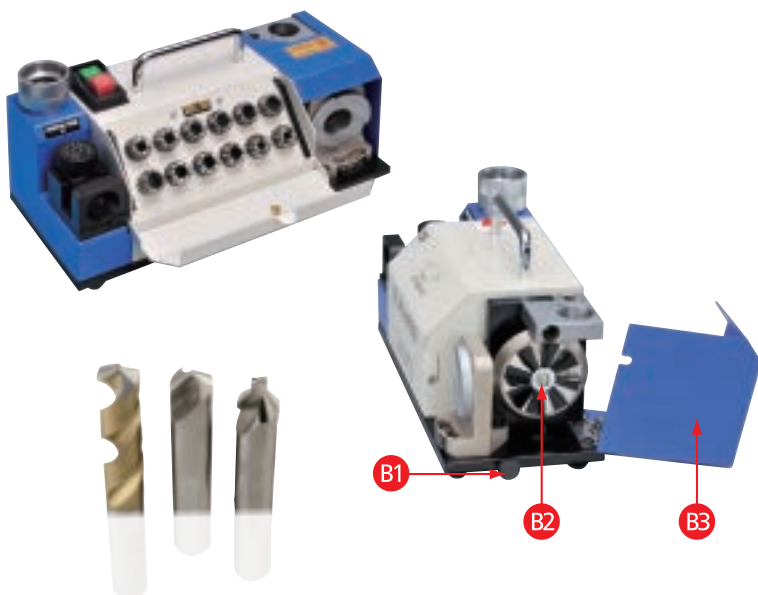
1. 將本機右側旋扭(B1)鬆開，並將側蓋(B2)掀開。
 2. 用4mm六角扳手逆時鐘方向將螺絲(B3)鬆開。
 3. 更換新鑽石砂輪、再將螺絲鎖上即可。
 4. 將側蓋(B2)蓋好，並將旋扭(B1)鎖緊。
1. Loosen the side knob (B1) and open the side cover (B2).
 2. Use a 4mm hexagon wrench to loosen the screw (B3), unscrew it counter clockwise.
 3. Replace with a new diamond grinding wheel and tighten the screw after the wheel is installed.
 4. Be sure to close the side cover (B2) properly and to fasten the side knob (B1).

注意！ Attention:

1. 鑽石砂輪螺絲(B3)未鎖緊，側蓋(B2)未蓋好旋扭(B1)未鎖緊前，不可將電源打開，以免發生危險。
2. 本機裝置有斷電系統，砂輪保護蓋掀開時就會自動斷電，以保護操作人員之安全。

Please DO NOT switch on the machine BEFORE

- (1) The diamond wheel screw (B3) is tightly screwed.
 - (2) The side cover (B2) is properly closed.
 - (3) The right knob (B1) is fully fastened.
1. In case of any hazard occurring, please make sure that the above measures are followed strictly.
 2. The machine has an automatic Power-off device to ensure operator's safety. Power supply will be cut-off immediately when the cover is opened.



專利項目 Patented Features

1. 雙軸承研磨座。
 2. 鑽頭鎖緊設計裝置有軸承。
 3. 可調靜點座。
1. Double-bearing grinding unit (reduces wear).
 2. Drill tightened design with bearing device.
 3. Adjustable trimming angle.

標準附件 Standard Accessories

- DM-213
1. ER筒夾 2.5mm-13mm(12pcs).
 2. CBN鑽石砂輪 #200x1 PCS (高速鋼鑽頭專用).
 3. 六角扳手 4mm, 5mm 各 1 PCS
1. ER Collets, 2.5mm-13mm (12pcs).
 2. CBN Diamond wheel #200x1 PCS (High Speed drill).
 3. 4mm, 5mm Hexagon (Hex.) wrench x 1 pcs each.

特殊附件 Optional Accessories

- DM-213
1. SDC鑽石砂輪 #400 (鎢鋼鑽頭專用).
 2. CBN鑽石砂輪 #400 (高速鋼 4mm 以下專用).
 3. ER筒夾 3.5mm~12.5mm(10pcs).
1. SDC #400 Diamond wheel (carbide drill).
 2. CBN #400 Diamond wheel (< 4mm, High Speed drill).
 3. ER Collets, 3.5~12.5mm (10pcs).

單位:mm

型號	Type	DM-213
研磨範圍	Drill Diameter	2 mm - 13 mm
先端角範圍	Point Angle	85°~ 140°
電源	Power Supply	AC110 / AC220 50 / 60HZ
馬達	Motor	90 W
轉速	R.P.M	6000 RPM
重量	Weight	10 kg
包裝尺寸	L X W X H	305 x 172 x 180